Material Safety Data Sheet

Revision Date: JAN 2024

1. PRODUCT AND COMPANY IDENTIFICATION

Product Description: POLYESTER

SAP ID(s):

Chemical Family: Polyester Resin Intended Use: Casting Resin

Manufacturer/Supplier: METLAB CORPORATION 4011 HYDE PARK BLVD. NIAGARA FALLS, NY 14305

800-828-6866

Emergency Telephone:

(Chemtrec) 888-255-3924

Email:

2. HAZARDS IDENTIFICATION

Emergency Overview:

WARNING!

Flammable Liquid

Vapors may form explosive mixtures with air

Vapor can travel to a source of ignition (spark or flame) and flash back

Material can accumulate static charges which may cause an incendiary electrical discharge

Hazardous polymerization may occur

Harmful by inhalation, in contact with skin and if swallowed

Irritating to eyes and skin

Appearance: Colorless Physical State: Liquid Odor: Pungent

Primary Routes of Entry Eye contact, Ingestion, Inhalation, Skin contact, Skin absorption.

Acute Effects

Eyes: Irritating to eyes.

Skin: Harmful by skin absorption. Contact causes skin irritation. Prolonged skin contact may defat

the skin and produce dermatitis.

Inhalation: Harmful by inhalation. May cause irritation of respiratory tract. Inhalation of high vapor

concentrations can cause CNS-depression and narcosis.

Ingestion: Harmful if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and

diarrhea. Aspiration hazard if swallowed - can enter lungs and cause damage. Ingestion is

not an anticipated route of exposure for this material in industrial use.

Chronic Effects: This material contains a chemical which is listed by the International Agency for Research

on Cancer (IARC) as a group 2B cancer causing agent (possibly carcinogenic to humans). The National Toxicology Program (NTP) has listed a chemical in this material as reasonably

anticipated to be a human carcinogen.

Target Organ(s): Liver, Kidney, Central nervous system (CNS), Respiratory system.

HMIS: Health: 2* Flammability: 3 Reactivity: 1

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No	Weight %	Status
Polyester Resin	Proprietary	66	Not Hazardous

Styrene	100-42-5	33.9	Hazardous

4. FIRST AID MEASURES

Skin Contact: Wash off with warm water and soap. Remove contaminated clothing and shoes. If skin

irritation persists, call a physician. Wash contaminated clothing before reuse.

Eye Contact: Immediately flush eyes for at least 15 minutes. Get medical attention.

Inhalation: Remove person to fresh air. If signs/symptoms continue, get medical attention. Keep

patient warm and at rest. If not breathing, give artificial respiration. If breathing is labored,

administer oxygen. Get medical attention immediately.

Ingestion: DO NOT INDUCE VOMITING. ASPIRATION HAZARD. This material may enter the lungs

during vomiting. Never give anything by mouth to an unconscious person. GET

IMMEDIATE MEDICAL ATTENTION.

5. FIRE-FIGHTING MEASURES

Flammability: Flammable liquid.

Suitable Extinguishing Media: Carbon dioxide (CO2), Foam, Dry chemical, Water spray.

Hazardous Combustion Products: Combustion may produce carbon monoxide, carbon dioxide and irritating or toxic vapors

and gases.

Fire/Explosion Hazard: Flammable. Vapors may form explosive mixtures with air. Flash back possible over

considerable distance. This material may polymerize (react) when its container is exposed to heat (as during a fire). This polymerization increases pressure inside a closed container and may result in the violent rupture of the container. Empty containers may retain product residue (liquid and/or vapor). Do not pressurize, cut, weld, braze, solder, drill, grind, or expose these containers to heat, flame, sparks, static electricity, or other sources of ignition

as the container may explode and may cause injury or death.

Protective Equipment and Precautions for Firefighters:

Wear self-contained breathing apparatus (SCBA) and full fire-fighting protective clothing. Thoroughly decontaminate all protective equipment after use. Evacuate all persons from the fire area to a safe location. Move non-burning material, as feasible, to a safe location as soon as possible. Fire fighters should be protected from potential explosion hazard while extinguishing the blaze. DO NOT extinguish a fire resulting from the flow of this flammable liquid until the flow of liquid is effectively shut off. This precaution will help prevent the accumulation of an explosive vapor-air mixture after the initial fire is extinguished. Use

water spray to cool fire-exposed containers.

NFPA Rating: Health 2 Flammability 3 Instability 1

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions: Remove all sources of ignition. Evacuate personnel to safe areas. Use personal protective

equipment. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in

low areas.

Environmental Precautions: Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate

ground water system. Prevent product from entering drains. Soak up with inert absorbent

material and dispose of as hazardous waste.

Methods for Containment: Prevent spilled material from 1) contaminating soil, 2) entering sanitary sewers, storm

sewers, and drainage systems, and 3) entering bodies of water or ditches that lead to waterways. Prevent spreading over a wide area (e.g. by containment or oil barriers).

Methods for Clean-up:

Soak up with inert absorbent material. Remove from surface water (e.g. by skimming or siphoning). Dispose of contaminated material as waste according to item 13.

7. HANDLING AND STORAGE

Handling:

Do not breathe vapours or spray mist. Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove and wash contaminated clothing before re-use. Ensure adequate ventilation. Ground and bond containers when transferring material. Use spark-proof tools and explosion-proof equipment. Consult your supplier of promoters and catalysts for additional instructions on proper mixing and usage. Empty containers may retain product residue (liquid and/or vapor). Do not pressurize, cut, weld, braze, solder, drill, grind, or expose these containers to heat, flame, sparks, static electricity, or other sources of ignition as the container may explode and may cause injury or death. Empty drums should be completely drained and properly bunged. Empty drums should be promptly returned to a drum reconditioner or properly disposed.

Storage:

Keep away from heat and sources of ignition. No smoking. Keep away from direct sunlight. Keep containers tightly closed in a cool, well-ventilated place. To ensure maximum stability and maintain optimum resin properties, resins should be stored in closed containers at temperatures below 77°F (25°C).

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limits

Components with workplace control parameters.

Styrene (CAS #: 100-42-5)

ACGIH - TLV 20 ppm TWA 4Mppm STEL OSHA PEL 100 ppm TWA

200 ppm Ceiling

Industry PEL While the federal workplace exposure limit for styrene is 100 ppm, OSHA accepted the styrene industry's proposal to

voluntarily meet a PEL of 50 ppm on an 8 hour TWA and a Short

Term Exposure Limit (STEL) of 100 ppm, 15 minute exposure
Canada - Alberta OELs

4Mppm STEL

170 mg/m³ STEL 20 ppm TWA 8R mg/m³ TWA 35 ppm TWA

Canada - British Columbia OELs

100 ppm STEL
50 ppm TWA
75 ppm STEL

NIOSH IDLH
700 ppm Immediately dangerous to life or health (IDLH)
Mexico OEL
100 ppm STEL

100 ppm STEL 4OR mg/m³ STEL 50 ppm TWA

50 ppm TWA 215 mg/m³ TWA

(skin)

Legend

ACGIH - American Conference of Industrial Hygienists

TLV - Threshold Limit Value TWA - Time weighted average STEL - Short Term Exposure Limit

Canada - Ontario OELs

OSHA - Occupational Safety and Health Administration

PEL - Permissible Exposure Limit OEL - Occupational Exposure Limit

NIOSH - National Institute for Occupational Safety and Health

IDLH - Immediately Dangerous to Life or Health

SKIN: Skin Absorption

Engineering Controls: Use general ventilation to maintain airborne concentrations to levels that are below

regulatory and recommended occupational exposure limits. Local ventilation may be

required during certain operations. Use explosion-proof equipment.

Personal Protective Equipment

Eye/face Protection: Safety glasses with side-shields. If splashes are likely to occur, wear:. Tightly fitting safety

goggles. Ensure that eyewash stations and safety showers are close to the workstation

location.

Skin Protection: Wear chemical-resistant gloves such as polyvinyl alcohol or Viton. Gloves made of nitrile

rubber or polyvinyl chloride (PVC) may be used for splash protection and brief or intermittent contact with styrenated polyester resin. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion. Impervious clothing. Rubber or plastic boots.

Respiratory Protection: None required if hazards have been assessed and airborne concentrations are maintained

below the exposure limits listed in Section 8. Wear an approved air-purifying respirator with organic vapor cartridges and particulate filters where airborne concentrations may exceed exposure limits in Section 8 and/or there is exposure to dust or mists due to sanding, grinding, cutting, or spraying. Use an approved positive-pressure air-supplied respirator with emergency escape provisions if there is any potential for an uncontrolled release, airborne concentrations are not known, or any other circumstances where air-purifying

respirators may not provide adequate protection.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Colorless Odor: Pungent

Odor Threshold: 0.2 ppm (Styrene)

Physical State: Liquid

pH:Not applicableFlash Point:32 °C / 89 °FFlash Point Method:Seta closed cup

Autoignition Temperature:490°C / 914°F (Styrene)Boiling Point/Range:146°C / 295°F (Styrene)Melting Point/Range:-30°C / -23°F (Styrene)

Flammability Limits in Air

 Lower:
 1.1% (Styrene)

 Upper:
 6.1% (Styrene)

 Specific Gravity:
 1.1 - 1.2 @ 25°C

 Solubility:
 Insoluble in water

Evaporation Rate:0.49 (BuAc = 1) (Styrene)Vapor Pressure:5 mmHg @ 20°C (Styrene)

Vapor Density: 6.7 hPa (Styrene)
3.6 (Styrene) (Air = 1.0)
Percent volatile: 33 - 35 % by weight

VOC Content: 391 g/l (calculated) product as supplied

Viscosity: 450 - 600 cps @ 25°C

10. STABILITY AND REACTIVITY

Chemical Stability: Stable under normal conditions. Stable under recommended storage conditions.

Conditions to Avoid: Heat, flames and sparks. Contamination by those materials referred to under Incompatible

materials.

Incompatible Materials: Strong acids. Strong oxidizing agents. Metal salts. Polymerization catalysts.

Hazardous Decomposition

Products:

Hydrocarbons. Carbon monoxide. Carbon dioxide (CO2). Thermal decomposition can lead

to release of irritating gases and vapours.

Hazardous Polymerization: Polymerization can occur. Hazardous polymerization will occur if contaminated with

peroxides, metal salts and polymerization catalysts. Product will undergo hazardous

polymerization at temperatures above 150 F (65 C).

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Styrene

 LD50 Oral
 5000 rat mg/kg

 LD50 Dermal
 > 2000 (Rat) mg/kg

 LC50 Inhalation
 11.8 rat mg/l (4 hours)

Eye Effects: Studies indicate that exposures to concentrations of styrene above 200 ppm cause irritation

of the eyes. Styrene causes transient moderate eye irritation without corneal involvement.

Chronic Toxicity

Components influencing toxicology.

Styrene

NTP Reasonably anticipated to be human carcinogen IARC Group 2B - Possibly Carcinogenic to Humans

Legend: IARC - International Agency for Research on Cancer

NTP - National Toxicology Program

Repeated Dose Toxicity: In humans, styrene may cause a transient decrease in color discrimination and effects on

hearing. Repeated or prolonged exposure may cause skin irritation and dermatitis, due to defatting properties of the product. May cause damage to the kidneys, liver, eyes, brain, respiratory system, central nervous system through prolonged or repeated exposure if

inhaled.

Mutagenic Effects: Styrene has given mixed positive and negative results in a number of mutagenicity tests.

Styrene was not mutagenic without metabolic activation but gave negative and positive

mutagenic results with metabolic activation.

Developmental Toxicity:Results from studies in experimental animals indicate little or no potential for styrene to

produce developmental toxicity.

Target Organ(s): Liver, Kidney, Central nervous system (CNS), Respiratory system.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Styrene

Bioconcentration factor (BCF) 13.5 fish Log Kow 2.95

Freshwater Algae EC50 0.46 - 4.3 mg/L (Pseudokirchneriella subcapitata) (72h)

EC50 = 1.4 mg/L (Pseudokirchneriella subcapitata) (72h)

Aquatic Invertebrates EC50 3.3 - 7.4 mg/L (Daphnia magna) (48h)

Freshwater Fish LC50 19.03-33.53 mg/L (Lepomis macrochirus) (96 h) static

LC50 3.24-4.99 mg/L (Pimephales promelas) (96 h) flow-through

LC50 58.75-95.32 mg/L (Poecilia reticulata) (96 h) static LC50 6.75-14.5 mg/L (Pimephales promelas) (96 h) static

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: Hazardous waste. Can be incinerated, when in compliance with local regulations.

Contaminated Packaging: Empty containers should be taken for local recycling, recovery or waste disposal.

US EPA Waste Number: D001 (IGNITABLE): When discarded in its purchased form, this material would be regulated

under 40 CFR 261.21 as EPA Hazardous Waste Number D001 based on the characteristic

of ignitability.

14. TRANSPORT INFORMATION

DOT

UN-No UN1866

Proper Shipping Name: RESIN SOLUTION

Hazard Class 3
Packing Group III
NAERG: 127

TDG

UN-No UN1866

Proper Shipping Name RESIN SOLUTION

Hazard Class CLASS 3
Packing Group PG III
NAERG: 127

IATA

UN-No UN1866

Proper Shipping Name RESIN SOLUTION

Hazard Class 3
Packing Group III
Packing Instructions 355, 366
NAERG: 127

IMDG/IMO

UN-No UN1866

Proper Shipping Name RESIN SOLUTION

Hazard ClassCLASS 3Packing GroupPG IIIEmS No.F-E, S-ENAERG:127

15. REGULATORY INFORMATION

International Inventories

TSCA Inventory Status: All components of this material are listed on the US Toxic Substances Control Act (TSCA)

inventory.

Canadian Inventory Status: This material contains components that are NOT listed on the Canadian Domestic

Substances List (DSL).

Australian Inventory Status: This product contains only chemicals which are currently listed on the Australian Inventory

of Chemical Substances.

Korean Inventory Status: This product contains only chemicals which are currently listed on the Korean Chemical

Substances List.

Philippine Inventory: This product contains only chemicals that are currently listed on the Philippine Inventory of

Chemicals and Chemical Substances.

Japan ENCS: This product contains one or more chemicals currently not on the Japanese Inventory of

Existing and New Chemical Substances.

Chinese IECS: This product contains only chemicals that are currently listed on the Chinese Inventory of

Existing Chemical Substances.

New Zealand Inventory: This product contains only chemicals which are currently listed on the New Zealand

Inventory of Chemicals.

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and and Title 40 of the Code of Federal Regulations, Part 372:

Component	CAS-No	Weight %	SARA 313 Status
Styrene	100-42-5	33.9	Listed.

SARA 311/312 Hazardous Categorization

Acute Health HazardYesChronic Health HazardYesFire HazardYesSudden Release of Pressure HazardNoReactive HazardYes

TSCA 12(b) - Export Notification:

This material does not contain any components that are subject to the US Toxic Substances Control Act (TSCA) Section 12(b) Export Notification requirements.

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product contains the following HAPs:

Component	CAS-No	Weight %	HAPS data
Styrene	100-42-5	33.9	Listed.

CERCLA

This product contains the following reportable quantities:

Component	40 CFR 302.4 RQ	40 CFR 355 EHS TPQs
Styrene	1000 lb	Not Listed
	4R4 kg	

State Regulations

California Proposition 65

W A R N I N G: This material contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS Hazard Class: B2 Flammable liquid

D2A Very toxic materials D2B Toxic materials

F Dangerously reactive material

Component	CAS-No	WHMIS Ingredient Disclosure List
Styrene	100-42-5	0.1%

16. OTHER INFORMATION

Prepared By: METLAB CORPORATION

Revision Date: JAN 2024

Revision Number:

Revision Summary:

This data sheet contains changes from the previous version in section(s):

2, 3, 8, 9, 11, 12, 14, 15

Former date: JAN 2023

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End of MSDS

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