Telephone: (716) 282-6950 Fax: (716) 282-6971

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SECTION 1. CHEMICAL PRODUCT AND COMPANY INFORMATION

PRODUCT NAME
Aluminum Oxide Vitrified Product

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE DESCRIPTION PERCENT CAS#

Aluminum Oxide, Non-fibrous 30.000- 97.000 1344-28-1

Amorphous Silica, Fused 2.000- 35.000 60676-86-0

OTHER

Not Applicable

SECTION 3. HAZARDS IDENTIFICATION

INHALATION ACUTE EXPOSURE EFFECTS

Dust may be slightly irritating to eyes and respiratory tract at high concentrations.

INHALATION CHRONIC EXPOSURE EFFECTS

May affect breathing capacity. For products containing Amorphous Silica, Fused, there is limited evidence in animals that excessive and prolonged exposure to this chemical may cause pulmonary fibrosis.

EYE CONTACT ACUTE EXPOSURE EFFECTS

Dust may irritate eyes.

SKIN CONTACT ACUTE EXPOSURE EFFECTS

Some may experience skin irritation from dust.

INGESTION ACUTE EXPOSURE EFFECTS

No known adverse effects, but ingestion not recommended.

SECTION 4. FIRST AID MEASURES

INHALATION

Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately.

SKIN CONTACT

Wash affected areas with soap and water. Obtain medical assistance.

EYE CONTACT

Wash with large amounts of water. Obtain first aid and medical assistance, if needed.

INGESTION

Call poison control center, hospital emergency room or physician immediately.

4011 Hyde Park Blvd.
P. O. Box 1075
Niagara Falls, NY 14302-1075

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SECTION 5. FIRE FIGHTING MEASURES

FIRE FIGHTING PROCEDURES
Not Applicable
HAZARDOUS PRODUCTS/COMBUSTION
None.
HAZARD RATING SOURCE
NFPA
HEALTH
1
FLAMMABILITY
0
REACTIVITY
0
OTHER

SECTION 6. ACCIDENTAL RELEASE MEASURES

CLEAN-UP

Follow normal clean up procedures.

SECTION 7. HANDLING AND STORAGE

HANDLING

Always HANDLE AND STORE wheels in a CAREFUL manner.

Always VISUALLY INSPECT all wheels before mounting.

Always CHECK MACHINE SPEED against the established maximum safe operating speed MARKED ON THE WHEEL.

Always CHECK MOUNTING FLANGES for equal and correct diameter.

Always USE MOUNTING BLOTTERS.

Always be sure WORK REST is properly adjusted.

Always USE A SAFETY GUARD covering at least one-half of the grinding wheel.

Always allow NEWLY MOUNTED WHEELS to run at operating speed, with

guard in place, for at least one minute before grinding. Always TURN OFF COOLANT before stopping wheel to avoid creating

an out-of-balance wheel

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

VENTILATION PROTECTION

Recommend using local exhaust ventilation when general ventilation is not keeping the airborne concentration below the ${\ TLV.}$

RESPIRATORY PROTECTION

Respirators are required when airborne contaminant levels exceed the TLV(s).

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EYE PROTECTION

Always WEAR SAFETY GLASSES or some type of eye protection when qrinding.

OTHER PROTECTION

Use of this product may create elevated sound levels. Hearing protection should be worn where required (see OSHA 29 CFR 1910.134 and other applicable regulations).

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE & ODOR Solid article. Odorless.

SECTION 10. STABILITY AND REACTIVITY

INCOMPATIBILITIES

Avoid acids of all types with a pH < 4.0.

DECOMPOSITION

In use, dusts and decomposing odors may be generated. In most cases, the material removed from the workpiece will be significantly greater than the grinding wheel components. Coolants may produce other decomposition products.

For products containing phenol and formaldehyde resin, thermal decomposition may produce trace amounts of phenol and formaldehyde.

For products containing inorganic fluorides, thermal decomposition may produce trace amounts of fluorides.

SECTION 11. TOXICOLOGICAL INFORMATION

CARCINOGENICITY
Silica, Amorphous, Fused - IARC-3, NIOSH-X
LD50/LC50
Values are not appropriate or available.

SECTION 12. ECOLOGICAL INFORMATION

CHEMICAL FATE

Vitrified products do not appreciably decay.

SECTION 13. DISPOSAL CONSIDERATIONS

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WASTE DISPOSAL

Use standard landfill methods consistent with applicable Federal, State, Provincial and local laws.

Products with listed flourides may have slightly soluble flouride swarf.

RECYCLING PROGRAM - the Company has developed a grinding wheel recycling program. If you are interested in returning your stubs, information can be obtained by dialing Customer Service.

SECTION 14. TRANSPORT INFORMATION

HAZARD CLASS

This product is not hazardous as defined by the Department of Transportation.(USA) $\,$

This product is "Not Regulated" under the Transportation of Dangerous Goods Act. (CAN)

SECTION 15. REGULATORY INFORMATION

EXPOSURE LIMITS/REGULATORY INFORMATION

SUBSTANCE DESCRIPTION	UNITS	OSHA	ACGIH	MOL
Aluminum Oxide, Non-fibrous	MG/M3	15 0000	10 0000	10.0000
Amorphous Silica, Fused	MG/M3	15.0000	10.0000	10.0000
,	MG/M3	0.1000	0.1000	0.0000

LEGEND:

EXPOSURE LIMIT DESCRIPTIONS
CA PROP 65
Not Applicable
TSCA
Section 8(b) - Inventory Status

All components of this product are registered under the regulations of the Toxic Substance Control $\mbox{\rm Act.}$

DOMESTIC SUBSTANCE LIST

All components of this product are found on the Domestic Substance List.

SECTION 16. OTHER INFORMATION



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DISCLAIMER

The information and recommendations set forth herein are taken from sources believed to be accurate as of the date hereof; however, the Company makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.

KEY TO ABBREVIATIONS:

EQ=EQual AP=APproximately TR=TRace

LT=Less Than GT=Greater Than

ND=No Data available