

**METCUT** 

Precision Cut Off Machine

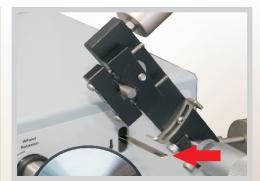
Low Speed Saw



Easy movable Built-in Re-Circulation Coolant Tray



Micrometer for cross-feed adjustment



Automatic Cut-Off switch

- High Precision Table top machine
- Aluminium base and stainless steel construction door.
- · The machine with a limit switch can work without a man
- Automatic Cut-Off switch
- Easy movable Built-in Re-Circulation stainless steel coolant tray.
- Transparent Coolant Splash Guard facility
- Color touch screen HMI
- Down-feed facility with variable weights up to 400 gram

- Emergency Stop for safety purpose
- Stainless steel high exactness axle arrangement of 10 to 20 microns
- Distinctive aluminium alloy with high strength and anticorrosive coating
- Innovative microchip technology operator system
- Precision specimen drive arrangement with accuracy not exceeding 10 microns

- Low-Speed Precision cutter is applicable to accurate cutting of hard materials, especially to high-value fragile artificial crystal
- The Spindle has high accuracy of operation, the horizontal feed position of the processed work piece can slightly be adjusted, and the machine can be power-off automatically after cutting is finished

## **TECHNICAL SPECIFICATIONS**

**MODEL: METCUT 5** 

Wheel Size 5" (127mm)

Wheel type Diamond cutoff wheel

Cutting Capacity Upto 20 mm - 4" Wheel

Upto 30 mm - 5" Wheel

Motor Single phase stepper Motor

(6.5N.n) Torque

Variable Speed 60- 600 RPM

Micrometer

Cross feed adjustment 0-25 mm
Positioning Accuracy 0.01 mm

Arbor size 12.7 mm

Dimensions 15" X 13.5" X 15"

Weight 53 Lbs (24 kg)

Main 110V, 1Phase, 50/60 Hz

Colour Enclosures Glaze Grey 615

Base RAL 7021

## **ACCESSORIES**



GR 0400	Universal Specimen Vise
GR 0401	Specimen Vise with double parallel vice for long specimen
GR 0403	Specimen Vise for irregular shaped specimens
GR 0430	Specimen Vise (Teardrop shape) for specimens 18-40mm
GR 0431	Specimen Vise (Teardrop shape) for specimens 5-20mm
GR 0434	Specimen Vise for round and mounted specimen, up to 40mm



5F20S 5" LOW SPEED



M515C 5" CBN



M515H 5" HIGH CONCENTRATION METAL BOND



M515L 5" LOW CONCENTRATION METAL BOND



CF-032



CF-128



DS-1

**CUTTING FLUID** 

DRESSING STICKS

Five kinds of ( Accessories) fixtures enables the processed work piece to be sectioned at the optimal angle



