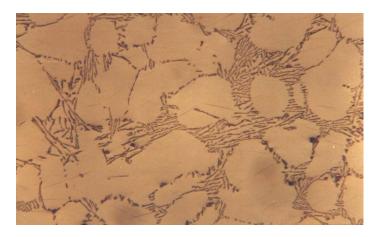


Material: A-356 Al-Si Cast Alloy

Method No. : C01

Results

This alloy is a commonly used engineering material. The microstructure consists of aluminium rich primary solid solution region and euectic.



Hypoeutectic A356 Alloy, Brightfield

Magnification: 125X Etching: 10gr. NaOH+100ml H₂O

Preparation Method:

Cutting: Abrasive Cut-off machine with Metlab Abrasive Wheels Non-Ferrous

Mounting: Mounting Press with Phenolic Powder

Mechanical Preparation: Metpol-A

Steps	Surface	Abrasive	Lubricant	Force per Sample, (N)/(PSI)	Time min.	Disc Speed, rpm	Relative Rotation
1	PIANO	YELLOW	Water	25/5	1	250	Contra
2	PIANO	BLUE	Water	25/5	1	300	Contra
3	Dac Cloth	3μ Diamond Suspension	Blue Lube	15/3	4	150	Contra
4	Metlab Cloth	1μ Diamond Suspension	Blue Lube	15/3	1	150	Contra

FOR MORE DETAILED INFORMATION PLEASE REFER TO METLAB PRICE LIST