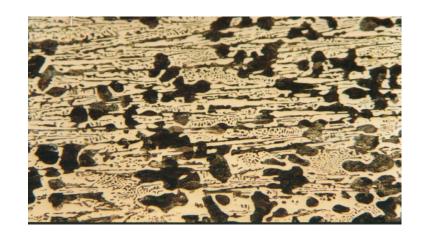


Material : White Cast Iron

Method No. : B02

Results

The microstructure of white cast iron consists of Cementite, pearlite and ledeburite. Carbides in the microstructure increase the hardness and wear resistance.



White Cast Iron, Brightfield

Magnification: 180X Etching: 3% Nital

Preparation Method:

Cutting: Abrasive Cut-off machine with Metlab RC-35-50 Abrasive wheel

Mounting: Mounting Press with Phenolic Powder

Mechanical Preparation: Metpol-A

Steps	Surface	Abrasive	Lubricant	Force per	Time	Disc	Relative
				Sample, (N)/(PSI)	min.	Speed, rpm	Rotation
1	S/C Paper Disc	180 Grit	Water	25/5	2 min. or	300	Contra
					until plane		
2	S/C Paper Disc	400 Grit	Water	25/5	2	300	Contra
			vvator	20/0		300	Oontia
3	S/C Paper Disc	800 Grit	Water	25/5	2	300	Contra
			vvator	20/0	2	000	Oontra
4	S/C Paper Disc	1200 Grit	Water	20/4	2	250	Contra
			vvator	20/4	۷	200	Oontia
5	Velap Cloth	1μ Alumina Suspension	Water	15/3	4	150	Contra
J			vvaloi	13/3	7	130	Officia