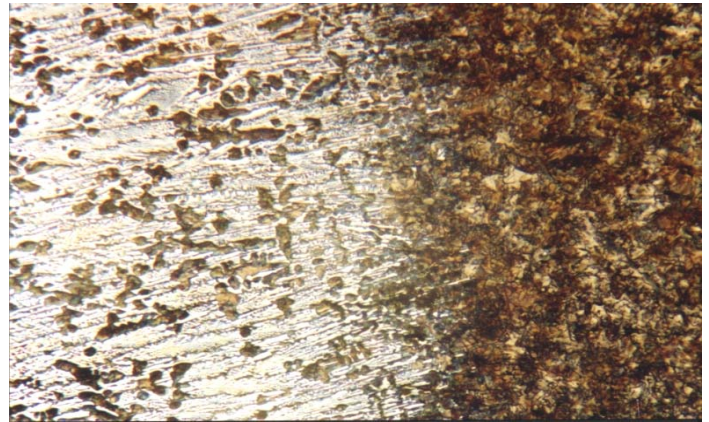


Material : Chilled Cast Iron

Method No. : B06

Results

Chilled zone has a lighter colour and the remaining darker area is gray iron.



Chilled Cast Iron, Brightfield
Magnification: 300X Etching: 3% Nital

Preparation Method:

Cutting: Abrasive Cut-off machine with Metlab RC-30-50 Abrasive wheel

Mounting: Mounting Press with Phenolic Powder

Mechanical Preparation: Metpol-A

Steps	Surface	Abrasive	Lubricant	Force per Sample, (N)/(PSI)	Time min.	Disc Speed, rpm	Relative Rotation
1	S/C Paper Disc	180 Grit	Water	25/5	2 min. or until plane	300	Contra
2	S/C Paper Disc	400 Grit	Water	25/5	2	300	Contra
3	S/C Paper Disc	800 Grit	Water	25/5	2	300	Contra
4	S/C Paper Disc	1200 Grit	Water	20/4	2	250	Contra
5	Vellap Cloth	1 μ Alumina Suspension	Blue Lube	20/4	3	150	Contra

FOR MORE DETAILED INFORMATION PLEASE REFER TO METLAB PRICE LIST